In the Claims:

1. (Previously Amended) Drive roller for a textile machine producing cross-wound bobbins for the frictional drive of a cross-wound bobbin held so as to rotate in a creel of a winding device, characterized in that the outer periphery (21) of the drive roller (11) is formed by a thin-walled metal tube (19) profiled by high-pressure internal forming.

2. (Currently Amended) Drive roller according to claim 1, characterized in that the thin-walled, profiled metal tube (19) is comprised ~~consists~~ of steel~~, preferably a stainless high-grade steel alloy~~.

3. (Previously Amended) Drive roller according to claim 1, characterized in that the thin-walled profiled metal tube (19) is configured as a coated metal sleeve.

4. (Currently Amended) Drive roller according to claim 1, characterized in that the drive roller (11) is acted upon by an electric motor single drive in the form of an external rotor (22), on a ~~the~~ rotor housing (28) of which the thin-walled, profiled metal tube (19) is fixed.

5. (Currently Amended) Drive roller according to claim 1, characterized in that the thin-walled, profiled metal tube (19) has a wall thickness between 0.1 mm and 0.4 mm~~, preferably 0.2 mm~~.

6. (Currently Amended) Drive roller according to claim 1, characterized in that the thin-walled, profiled metal tube (19) has a profiling that is stepped at least in the direction of rotation (R) of the drive roller (11)~~, for example in the form of nubs (20) and/or webs (30)~~.

7. (Currently Amended) Drive roller according to claim 12 ~~6~~, characterized in that the nubs (20) extend over the central region (31) of the drive roller (11), while webs (30) are arranged in the side regions (32, 33).

8. Cancelled.

9. (Currently Amended) Drive roller according to claim 12 ~~6~~, characterized in that the nubs (20) extend uniformly over the entire outer periphery of the thin-walled, profiled steel tube (19).

Add the following new claims:

10. (New) Drive roller according to claim 2, characterized in that the thin-walled, profiled metal tube (19) is comprised of a stainless high-grade steel alloy.

11. (New) Drive roller according to claim 5, characterized in that the thin-walled, profiled metal tube (19) has a wall thickness of about 0.2 mm.

12. (New) Drive roller according to claim 6, characterized in that the thin-walled, profiled metal tube (19) has a profiling that is stepped at least in the direction of rotation (R) of the drive roller (11), said profiling being in the form of nubs (20) and/or webs (30).